Betchyer / REC'D OCT 19 2005

ITW Performance Polymers - Devcon Part No.: 1521				Materia	Material Safety Data Sheet			
5-MINUTE	FAST DR	YING E	EPOXY H	ARDEN	ER			
This product appea 20445 20545 S-208 S-209	20645 2084			S-206			revised: Printed:	11/21/ 3/5/20
1. CHEMICAL Tradename:			PANY IDEN YING EPOX					
General use: Chemical family:	The following resin and had Polymercapta	ruener. Aπei	r curing, produ	hardener cor ct is not haza	nponent of the tyrdous.	wo-part kit and	to freshly	y mixed
	Тоутогоара	amporyanime	mixture					
MANUFACTURE ITW Performance I Consumer Division 2107 West Blue He Riviera Beach, FL 2. COMPOSITIO HAZARDOUS	Polymers - De pron BLVD. 33404 DN/INFORM	ATION O	N INGREDI	ENTS	Emergen (CHEMTR Other Ca	lls: (561)		0
	stituent	Abbr.	CAS No.	Weight	ACGIH	posure limits OSHA	Oth	er
Mercaptan amine ble	nd		*	90-100		n/e	Lim n/e	its
"TLV" means the Thresho Conference of Governmen Limit."n/e" indicates that and unknown to us.							oosure supplier	
3. HAZARDS ID		ION						
Emergency Overvie								
Appearance, form, o	dor: Viscous, an	nber liquid w	ith Mercaptan o	lor.				
WARNING! Eye, sl effects.	kin and respirat	ory irritant.	Potential skin s	sensitizer. O	verexposure ma	y cause delaye	ed lung	
Potential health effe	ects					·		
Primary route	es of exposure	: Skin c	ontact Ski	n absorption	Eye contact	Inhalation	Inge	estion
Symptoms of acute	overexposure	·	لــــا	•	K7 .			,00011
Skin: Can cause sev Eyes: Causes severe	ere irritation, e	specially on oossible peri	prolonged con	tact. Potentia	al sensitizer.			

Considered slightly toxic. Can cause irritation of respiratory tract. Over exposure to fumes or vapors may cause delayed lung injury and chemical pneumonia.

ITW Performance Polymers - Devcon **Material Safety Data Sheet** Part No.: 1521 Page 2 Ingestion: Slightly toxic. May cause fatigue, muscle weakness, gastrointestinal irritation, nausea, vomiting and diarrhea. Effects of chronic overexposure: Prolonged or severe overexposure to vapor can cause delayed lung damage and chemical pneumonia. Prolonged or repeated contact with this material may cause skin sensitization. Carcinogenicity - OSHA regulated: No ACGIH: No National Toxicology Program: No International Agency for Research on Cancer:No Cancer-suspect constituent(s): None Medical conditions which may be aggravated by exposure: May aggravate existing skin, eye, and lung conditions. 4. FIRST AID MEASURES First aid for eyes: Flush eye with clean water for at least 20 minutes while gently holding eyelids open, lifting upper and lower lids. Get immediate medical attention. First aid for skin: Immediately remove contaminated clothing and excess contaminant. Flush skin with water for at least 15 minutes. Wash thoroughly with soap and warm water. Consult a physician if irritation develops. First aid for inhalation: Remove patient to fresh air. Administer oxygen if breathing is difficult. Get medical attention if symptoms persist. First aid for ingestion: Do NOT induce vomiting. Administer 3-4 glasses of milk or water. Never give anything by mouth to an unconscious person. If vomiting occurs spontaneously, keep head below hips (if sitting) or to the side (if lying down) to prevent aspiration. Get immediate medical attention. 5. FIRE FIGHTING MEASURES General fire and explosion characteristics: Class IIIB. Extinguishing media: imesWater Carbon dioxide Dry chemical Foam Alcohol foam Flash Point (°F): >200 Method: PMCC Explosive limits in air (percent) - Lower: n/d Upper: n/d Special firefighting procedures: Do not enter confined space without full bunker gear. Firefighters should wear self-contained breathing apparatus and protective clothing to prevent all skin and eye contact with this material. Cool fire exposed containers with water. Unusual fire and explosion hazards: Personnel in vicinity and downwind should be evacuated.

6. ACCIDENTAL RELEASE MEASURES

Hazardous products of combustion:

Spill control:

Avoid personal contact. Evacuate area. Eliminate ignition sources. Ventilate area.

Acrid and toxic fumes with organic amines, ammonia, oxides of carbon and nitrogen.

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Containment:

Dike, contain and absorb with clay, sand or other suitable material.

Cleanup:

For large spills, pump to storage/salvage vessels. Soak up residue with an absorbent such as clay, sand, or other suitable material and dispose of properly. Flush area with water to remove trace residue. Clean-up waste water should be placed in appropriate containers for proper disposal.

Special procedures: /

Prevent spill from entering drainage/sewer systems, waterways, and surface waters. Collect run-off water and transfer to drums or tanks for later disposal. Notify local health authorities and other appropriate agencies if such contamination occurs.

7. HANDLING AND STORAGE

Handling precautions:

Avoid contact with skin, eyes, or clothing. Wash thoroughly with soap and water after using and particularly before eating, drinking, smoking, applying cosmetics, or using toilet facilities.

Launder contaminated clothing and protective gear before reuse. Discard contaminated leather articles. Handle mixed resin and hardener in accordance with the potential hazard of the curing agent used. Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame

cutting operations and to protect against dust during sanding/grinding of cured product.

Storage:

Store in a cool, dry area away from high temperatures and flames. Keep container tightly closed when not in use.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls

Ventilation:

Use ventilation that is adequate to keep employee exposure to airborne concentrations below exposure limits (or to the lowest feasible levels when limits have not been established). Although good general mechanical ventilation is usually adequate for most industrial applications, local exhaust ventilation is preferred (see ACGIH - Industrial Ventilation). Local exhaust may be required for confined areas (see OSHA 1910.146).

Other engineering controls:

Have emergency shower and eye wash available.

Personal protective equipment

Eye and face protection:

Chemical goggles if liquid contact is likely, or Safety glasses with side shields.

Skin protection:

Chemical-resistant rubber (e.g. neoprene, butyl rubber, nitrile) gloves and other protective gear as needed to prevent skin contact.

Respiratory protection:

None needed in normal use with proper ventilation. In poorly ventilated areas use NIOSH approved organic vapor cartidges respirator for uncured resin, dust/particle respirators during grinding/sanding operations for cured resin, or fresh airline respirator as exposure levels dictate (see OSHA 1910.134).

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9. PHYSICAL AND CHEMICAL PROPERTIES

Specific gravity:

1.13

Boiling point (°F):

n/d

Melting point (°F):

n/d

Vapor density (air = 1):

n/d

Vapor pressure (mmHg):

<<1 at 70 °F

Evaporation rate (butyl acetate = 1): n/d

VOC (grams/liter):

Solubility in water:

Negligible

Percent volatile by volume: 0

Percent solids by weight:

100

pH (5% solution or slurry in water): 9.5

10. STABILITY AND REACTIVITY

This material is chemically stable. Hazardous polymerization will not occur.

Conditions to avoid:

Open flame and extreme heat.

Incompatible materials:

Strong oxidizing agents. Amines.

Hazardous products of decomposition:

Oxides of carbon, oxides of sulfur, oxides of nitrogen.

Conditions under which hazardous polymerization may occur:

Heat is generated when resin is mixed with curing agents; Run-a-way cure reactions may char and decompose the resin, generating unidentified fumes and vapors which may be toxic.

11. TOXICOLOGICAL INFORMATION

Acute oral effects:

LD50 (rat): Not available.

Acute dermal effects:

LD50 (rabbit): Not available.

Rabbit: Severe irritant.

Acute inhalation effects: LC50 (rat): Not available.

Exposure: 0 hours.

Eve irritation:

Rabbit: Severe irritant.

Subchronic effects:

No data.

Carcinogenicity, teratogenicity, and mutagenicity:

No data.

Other chronic effects:

No data.

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Toxicological information on hazardous chemical constituents of this product:

Constituent	Oral LD50	Dermal LD50	Inhalation LC50
	(rat)	(rabbit)	4hr, (rat)
Mercaptan amine blend	n/d	n/d	n/d

'n/d' = 'not determined'

12 ECOLOGICAL INFORMATION

Ecotoxicity:

No data.

Mobility and persistence:

No data.

Environmental fate:

No data.

13. DISPOSAL CONSIDERATIONS

Please see also Section 15, Regulatory Information.

Waste management recommendations:

If this resin becomes a waste, it would not be a hazardous waste by RCRA criteria (40CFR 261). Dispose of according to applicable federal, state, and local regulations. Incineration is the preferred method of disposal.

14. TRANSPORT INFORMATION

Proper shipping name:

Non-regulated

Technical name:

N/A

Hazard class:

N/A

UN number:

N/A

Packing group:

N/A

Emergency Response Guide no.:

N/A

IMDG page number:

N/A

Other:

N/A

15. REGULATORY INFORMATION

U.S. Federal Regulations

TSCA

All ingredients of this product are listed, or are exempt from listing, on the TSCA inventory.

The following RCRA code(s) applies to this material if it becomes waste:

None

Regulatory status of hazardous chemical constituents of this product:

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Constituent	Extremely	Toxic	CERCLA	TSCA 12B Export
	Hazardous*	Chemical**	RQ (lbs)	Notification
Mercaptan amine blend	No	No	0.0	Not required

^{*}Consult the appropriate regulations for emergency planning and release reporting requirements for substances on the SARA Section 301 Extremely Hazardous Substance list.

Toxic Chemicals, for which release reporting may be required. For specific requirements, consult the appropriate regulations.

For purposes of SARA Section 312 hazardous materials inventory reporting, the following hazard classes apply to this material: - Immediate health hazard -- Delayed health hazard --

Canadian regulations

WHMIS hazard class(es): D2B

All components of this product are on the Domestic Substances List.

16. OTHER INFORMATION

Hazardous Materials Identification System (HMIS) ratings:	Health 3*	Flammability	Reactivity
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The information and recommendations in this document are based on the best information available to us at the time of preparation, but we make no other warranty, express or implied, as to its correctness or completeness, or as to the results of reliance on this document.

^{**}Substances for which the "Toxic Chemical" column is marked "Yes" are on the SARA Section 313 list of